

town & country fires

WELBURN MULTI-FUEL STOVE INSTALLATION AND USER INSTRUCTIONS

The Welburn stove has a nominal heat output of 8kW., and a weight of 116 kg. The flue gas mass flow is 7.3 g/s for mineral fuel and 5.8 g/s for wood logs. The mean flue gas temperature directly downstream of the flue spigot at nominal heat output is 330 degrees C. The stove is designed as a closed appliance and is capable of intermittent operation.

The stove must be installed to comply with Health and Safety at Work Act 1974, and to all local Building Regulations, including those referring to National and European standards. These need to be complied with when installing the appliance.

UNPACK THE STOVE

Carefully cut the straps and lift the box up over the top of the stove. Remove the grey foam packing from round the outside of the stove, leaving the plastic cover on if building work is still in progress, it is important to protect the black finish from any damage, water, dust or fire cement. Using a 17mm spanner, remove the two bolts attaching the stove to the pallet, and then replace the bolts into the stove legs, these are used as levelling bolts if required. Open the stove door and remove the grey packaging from inside the stove, there is some behind the baffle, and the heavy one inside the stove contains the spigot and blank for the flue outlets. Remove the bag inside the ashpan, this contains the operating tool, instructions, and a pair of stove gloves.

CLEARANCES

It is recommended that the appliance is sited next to and on a non-combustible surface. A minimum clearance of 150mm at the sides, 300mm above and 50mm from the back of the stove body will allow air circulation and not impede the performance of the stove. If it is necessary to site the stove near a combustible surface a minimum of 900 mm at the back, and 600 mm at the sides must be maintained. It is recommended that this appliance is installed on a solid, level, non-combustible hearth conforming to current Building Regulations.

INSTALLATION

A minimum flue draught of 12 Pa is required for nominal heat output. The Appliance must be installed on a floor with an adequate load-bearing capacity. If an existing construction doesn't meet the prerequisite, suitable measures (e.g. load distributing plate) shall be taken to achieve it. As referred to in document J in the Building Regulations, the Welburn requires 2750 sq mm of fixed ventilation. It is important that any inlet grilles are so positioned that they are not liable to blockage.

If the stove is to be fitted with a top flue, fit the collar on the top of the stove and the blanking plate on the rear. Or the other way round if the flue is to be fitted from the rear of the stove (see figure 1). A flat-bladed screw driver and 8mm spanner will be required. The Welburn requires a Class 1 chimney of it's own, a shared chimney will not be suitable. The chimney must be sound, free from leaks and swept before installation. If the chimney requires lining, a lining must be used which is suitable for wood and solid fuel, with a minimum of 150mm internal diameter. A metre of flue pipe should be used from the stove before the chimney lining, and the lining must be installed to manufacturers instructions. Alternatively, if there is no chimney, then an insulated stainless steel flue may be used, to B.S. 4543, with a minimum of 150mm internal diameter, and must be installed to manufacturers instructions and to relevant Building Regulations. The length of the chimney or flue must be at least 4 metres from the top of the stove, and must finish in a down draught free area. A stove must not be installed into a room where there is an extractor fan, or fumes could be pulled down the chimney.

It is essential to provide a facility for sweeping the chimney, and this may be done by installing a soot door in the brickwork, or providing an access plate in the register plate or flue pipe. When the flue is fitted from the top of the stove, the baffle can be removed to sweep up through the stove.

Connect the stove to the chimney using vitreous enamelled flue pipe, either from the top of the stove, or from the rear. Horizontal flue must be kept to a minimum, no more than 300mm is recommended. Make sure that all joints and connections are well sealed.

When installation is complete, allow a suitable time for fire cement and mortar to dry, light a fire and make sure all joints are sealed. The stove is painted with a high temperature paint finish. The paint will be cured when most surfaces have reached about 246 degrees C. During this burn off period you will notice an unpleasant smell; you should not touch or wipe the paint during this period as it will be soft and may mark. The room should be well ventilated, children and pets should be kept away. Do not use water to clean the stove, either before or after it is cured.

TURBO BURNER

There is a Turbo Burner which brings air in (not pre-heated), allowing plenty of oxygen into the rear and top of the stove, thus burning off gases which normally do not ignite. This gives the stove more efficiency and better combustion, less pollution. The vent for the Turbo Burner is positioned on the left hand side of the stove, near the back.

LIGHTING THE STOVE

When ready to light the stove for the first time, make sure that everything is removed from the ashpan, and open the spin wheels at the top of the stove and slide the air inlet on the right hand side of the stove towards the front to let air in under the grate. First burn some newspaper in the stove, with the door closed, to warm the flue, as there may be down draught initially. The temperature in the flue has to be increased to change the down draught to up draught. If down draught persists, try burning a blow torch in the stove, facing the flue for a minute or two. If there is a soot door fitted, try warming the flue through the soot door. If this does not work, call in your installer. If the stove has not been lit for a while, the chimney should be checked for blockages before lighting. When ready to light the stove, put a small piece of fire lighter, about 25mm square is big enough, and then add small sticks, taking care not to smother the flames. When the sticks are well alight add small logs, gradually increasing the size. Once the fire is well Established and hot the bottom air slide can be closed, and the fire can be controlled from the top air controls, without having to bend down. The spin wheels do become hot, so use a glove or the tool provided to open or close the air vents, they only need moving slightly to open or close the air gap. When burning solid fuel, it may be necessary to leave the bottom air vent slightly open.

The appliance will give more heat output with increased air supply, so the controls can be adjusted to increase or decrease the burning rate of the fuel, as desired.

This appliance is hot whilst in operation. Keep children and furniture a safe distance away.

To close the stove down, close the bottom right hand air slide and the top spin wheels. Depending on the fuel and the amount of draught in the chimney, it may be necessary to leave the top vents open slightly to allow the glass to burn clean, and it may be necessary to leave a small amount of air through the bottom air vents when burning certain solid fuels. **DO NOT OPEN THE BOTTOM AIR SLIDE WITH THE TOP ONES CLOSED, THIS WILL DAMAGE THE GLASS.** When all the spin wheels are closed, the glass may become black because the clean burn will be shut off. To burn the glass clean, make a good fire to get the stove hot, close the bottom vent and leave the top spin wheels open.

The appliance is designed to operate efficiently with the fire door closed. The door should be kept closed at all times, except when refuelling or removing ashes.

TO RE-FUEL THE STOVE

Open all air vents and then open the stove door gently, using the stove gloves. Put more logs or solid fuel on the stove and close the door. Do not over fill the firebox, maximum filling height 100mm. Allow the fire to burn through before closing the bottom air vent and then close the top spin wheels as much as required.

FUELS

This appliance has been tested using seasoned wood logs and manufactured briquetted smokeless fuel (Ancit) for closed appliances, sized between 20g and 140g. Other fuels are commercially available and may give similar results. Try to avoid household coal, the stove will burn the fuel all right but it will be necessary to sweep the chimney more often. It is a good idea to try small quantities of different fuels until you find one that suits your chimney. Petrocoke or any petroleum based fuel must **NOT** be used, they burn excessively hot and will destroy parts of the stove in a very short time. If using logs, the logs need to be dry, seasoned logs, ie. no more than 20% moisture content, maximum log length up to 400mm. Small pieces of kiln dried timber can burn very hot, take care that the fire does not get out of control. The stove is designed to burn wood or solid fuel, **DO NOT BURN ANY LIQUID FUEL. DO NOT BURN ANY RUBBISH ON THE STOVE.**

CLEANING THE STOVE AND FLUE

The riddling knob to shake the ashes through is on the front of the stove, left hand side near the bottom corner of the door. Using the tool, or a stove glove, pull the lever in and out to rotate the grate and shake the ashes into the ash pan. It is important to remove the ashes regularly, if the ash builds up through the grate, the grate could overheat and distort.

Open the fire door with the stove glove provided, and, using the tool, gently pull out the ashpan a little way. Then remove the tool and slot it in from the top of the slot in the middle of the ashpan. The tool will then have a firm grip on the ashpan. Carefully carry the ashes out to dispose of them, or use a 'Tippy' or similar ash carrier.

When the stove is being used regularly, it will be necessary to remove the baffle once a year to clean any debris that may have collected there. The chimney/flue should be swept and checked every year. The glass on the stove door can be cleaned (better when the glass is cool), using a damp cloth, or sponge pan scrubber for any stubborn marks.

Stove glass cleaner may be used if required.

The body of the stove can be brushed with a soft brush, do not use water on the paint work. If, in time, the body of the stove needs touching up, a touch-up aerosol of paint, the same as originally used in the factory, can be obtained from you supplier.

This appliance should be regularly maintained by a competent service engineer. There must be no unauthorised modification of the appliance. Any replacement parts must be recommended by the Manufacturer.

TROUBLE SHOOTING

1. The stove is not burning well.

The stove may need more fuel loading - load more fuel, see 'lighting the stove'

The wood may be un-seasoned or damp - avoid using unsuitable wood, burn smokeless fuel until the wood is dry and seasoned.

The chimney may need sweeping, or there may be a build up of debris above the baffle - see 'Cleaning the Stove and Flue'

The fuel may be too hard, e.g. some anthracites and cokes require a lot of draught to maintain a high burning temperature, so try a solid fuel that burns at a lower temperature. There may not be the required flue draught in the chimney/flue. In this case a longer chimney pot may help, or there may be a blockage in the flue.

2. Smoke is coming into the room.

There may be down draught conditions, see paragraph 1 of 'Lighting the Stove'. If it is not possible to stop the down draught by warming the flue as described, it is advisable to leave the stove unlit and test conditions later.

3. The stove is burning too hot.

Make sure the stove door is closed properly, and check that all spin wheels are closed. Check the rope seal on the door. If this needs replacing, ceramic rope and heatproof adhesive can be obtained from your supplier.

IN CASE OF A CHIMNEY FIRE - CLOSE ALL AIR VENTS IF POSSIBLE.
MAKE SURE THERE IS NOTHING COMBUSTIBLE NEAR THE STOVE.
MOVE PEOPLE AWAY FROM THE ROOM.
CLOSE THE ROOM DOOR
PHONE THE FIRE BRIGADE.

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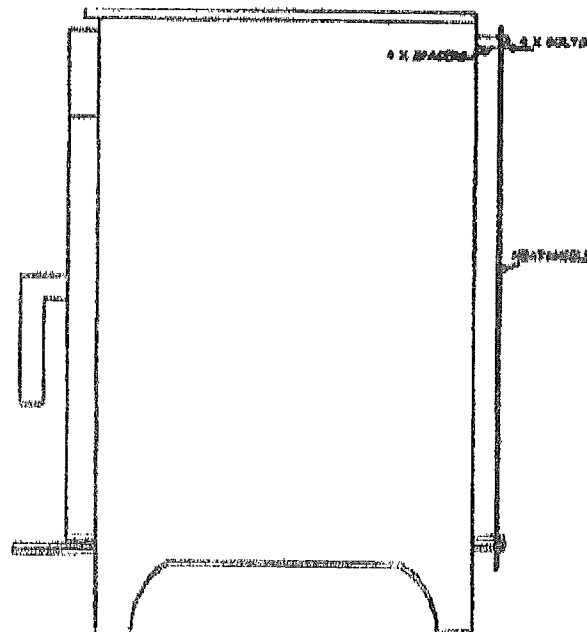
HEATSHIELD FITTING INSTRUCTIONS

Contents : 4 - M6 x 30 bolts (in back of stove)
1 - Heat shield (packed in front of stove door)
4 - Spacers (in bag in ash pan)

Before installing heat shield, ensure that the flue collar and blanking plate are fitted on the stove correctly.

Remove the 4 bolts from the back of the stove and attach the heat shield using the 4 spacers as diagram.

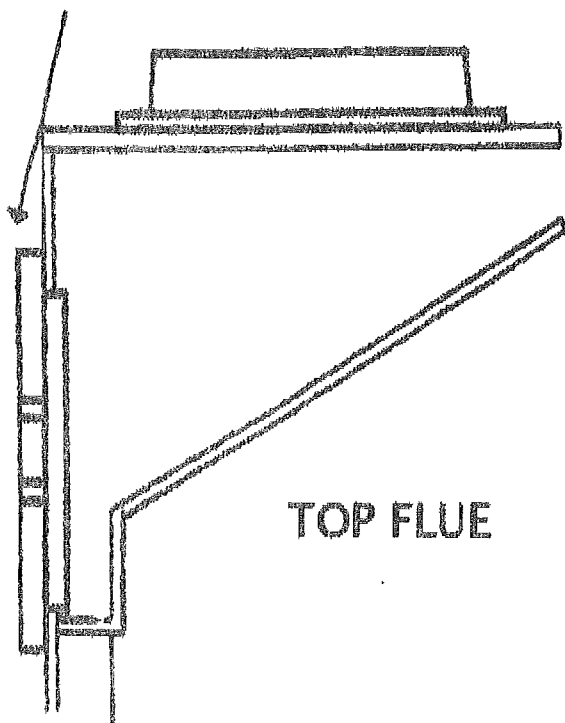
If the stove is to be fitted with a rear flue, the flue hole in the heat shield will need to be broken out by spinning the disc from side to side.



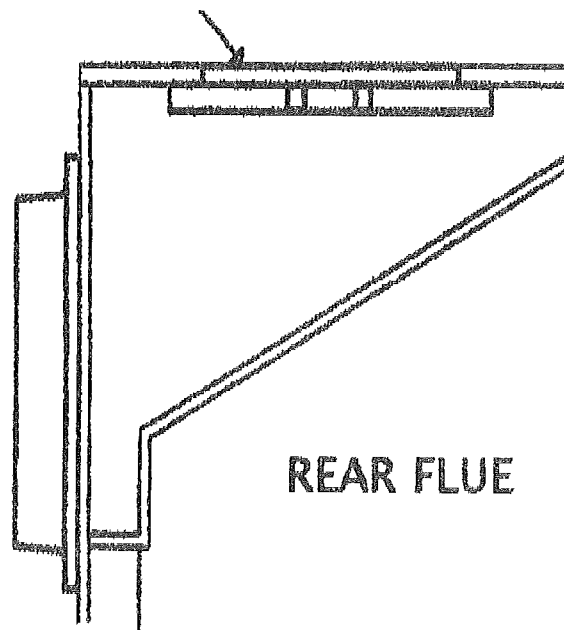
PROPRIETORS: A & R.E THURLOW

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BLANKING PLATE NEEDS TO BE
OUTSIDE OF THE STOVE

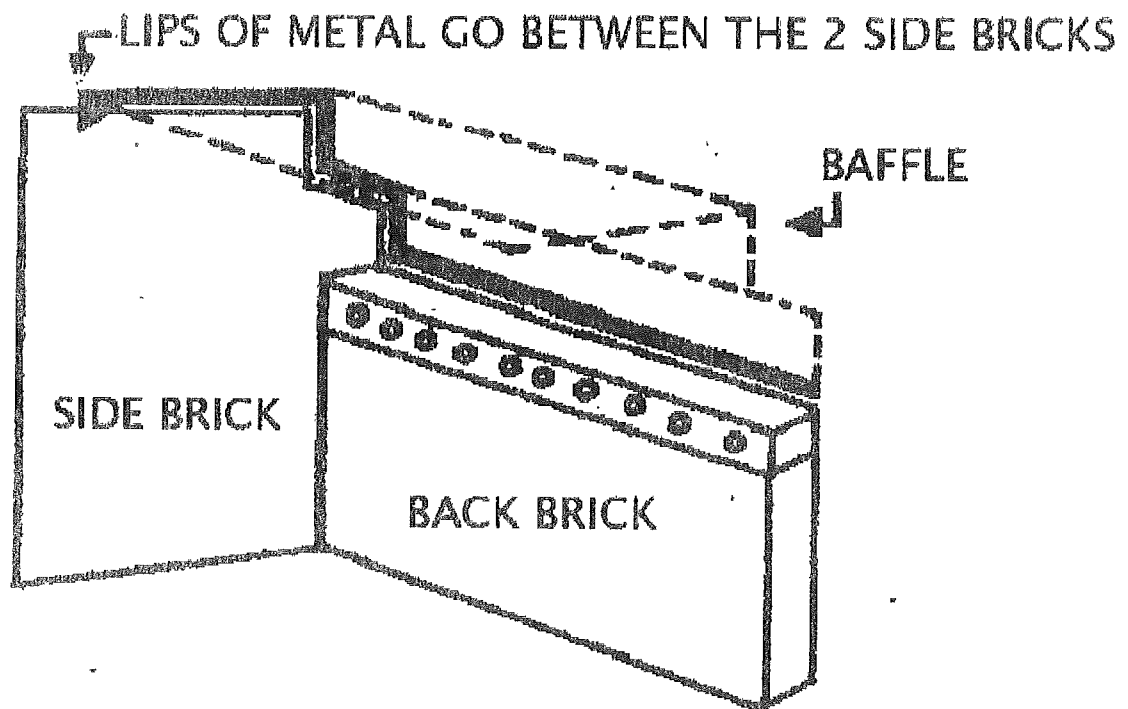


BLANKING PLATE NEEDS
TO BE INSIDE STOVE



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BAFFLE POSITIONING DIAGRAM



WHEN PUTTING THE BAFFLE INTO THE STOVE TAKE THE CASTLE OUT. THEN REMOVE THE RIGHT HAND SIDE BRICK

THEN PUT THE BAFFLE INTO POSITION. NEXT REPLACE THE SIDE BRICK AND FINALLY THE CASTLE.