

RAYBURN REGENT *Cooker*

Regd. Trade Mark

With External Riddling Bottomgrate

Patent Nos 505458 & 666809

Left Hand Oven Model. Without Boiler

Instructions for replacement of a complete set of Fire Bricks:

Lift off the Hotplate, no unscrewing being necessary. Remove the Bottomgrate and frame. Slide the catch which secures No. 342 Front Top Brick and remove the Bricks in order of numbering down to No. 337.

Take off the Access Plate at back of hob, remove Slag Wool and lift out the cast-iron Plate with side pieces which hold the two Bricks, No. 69a, in position. These can now be removed.

To assemble replacements into Cooker, the order is reversed, starting with No. 69a Bricks, next the Back Plate, then in numerical order until No. 342 is in position. Move back the metal catch to make secure. Replace Bottomgrate and frame.

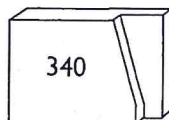
Make good all joints with Fire Cement.

When replacing the Hotplate, see that the Asbestos Sealing Rope is in its original position.

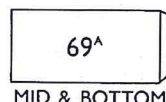
Instructions for replacement of bottom Fire Bricks only:

Lift off the Hotplate. Remove the Bottomgrate and frame. Clear cement away from joints between bricks to be replaced and those adjoining.

Take hold of rear of No. 338 brick and, with one hand pressing against brick immediately above, lever the bottom brick towards centre of firebox until it clears the front brick, then lift through opening in hob. Remove No. 339 brick opposite in the same manner. No. 337 front brick can now be taken out. Replace in the reverse order, starting with front brick. See that the asbestos pad is placed between this brick and front of Cooker. All joints to be lined with a liberal supply of prepared fire cement, making sure that each brick is pressed into position. Finally, clean off any surplus cement with



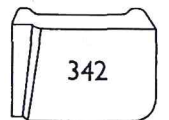
TOP BACK



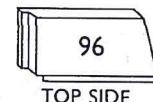
MID & BOTTOM
BACK BRICK
(2 PER SET)



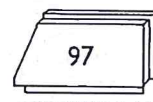
SHAM SIDE
TOP SIDE R.H.



TOP FRONT



TOP SIDE
(NEXT OVEN)



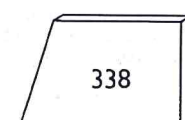
MID SIDE R.H.



BOTTOM FRONT



NEXT OVEN



BOTTOM SIDE R.H.

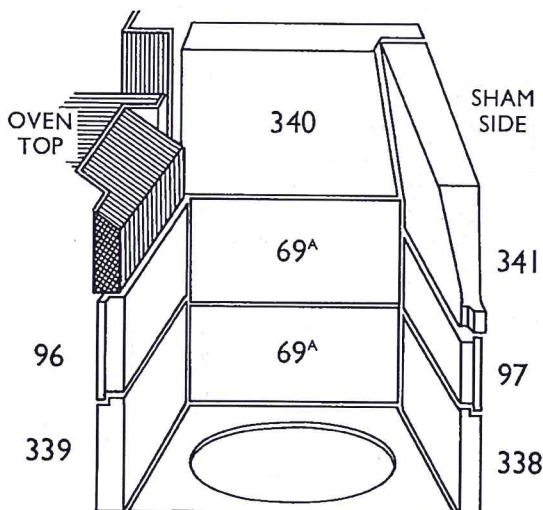
COMPONENT BRICKS

a damp cloth and return the Hotplate to its seating on the hob. Replacement of bottom Fire Bricks can be effected without disturbing the other bricks.

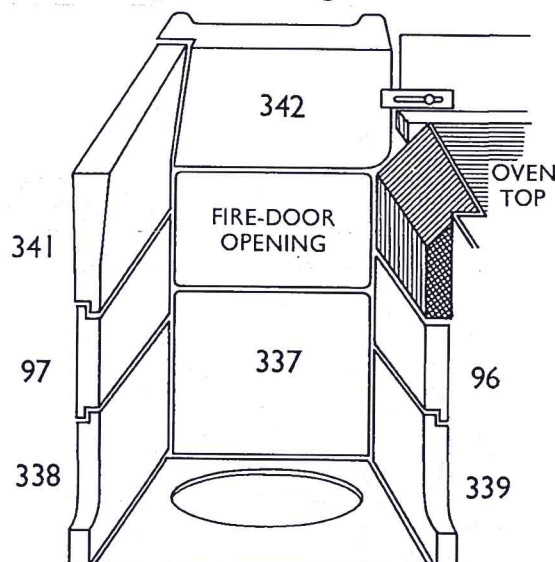
If replacements of the two No. 69a Back Bricks only are required, take off the access plate at back of hob, remove slag wool and lift out cast-iron backplate with side pieces holding these Bricks in position.

Make good all joints after replacements with fire cement.

IMPORTANT NOTE :—The manufacturing number of the cooker should be quoted when ordering replacement firebricks. This number will be found on the brass badge inside the roasting oven.



LOOKING FROM FRONT



LOOKING FROM BACK

THE FALKIRK IRON CO. LTD.

FALKIRK STIRLINGSHERE

Proprietors : Allied Ironfounders Ltd.



REGD TRADE MARK