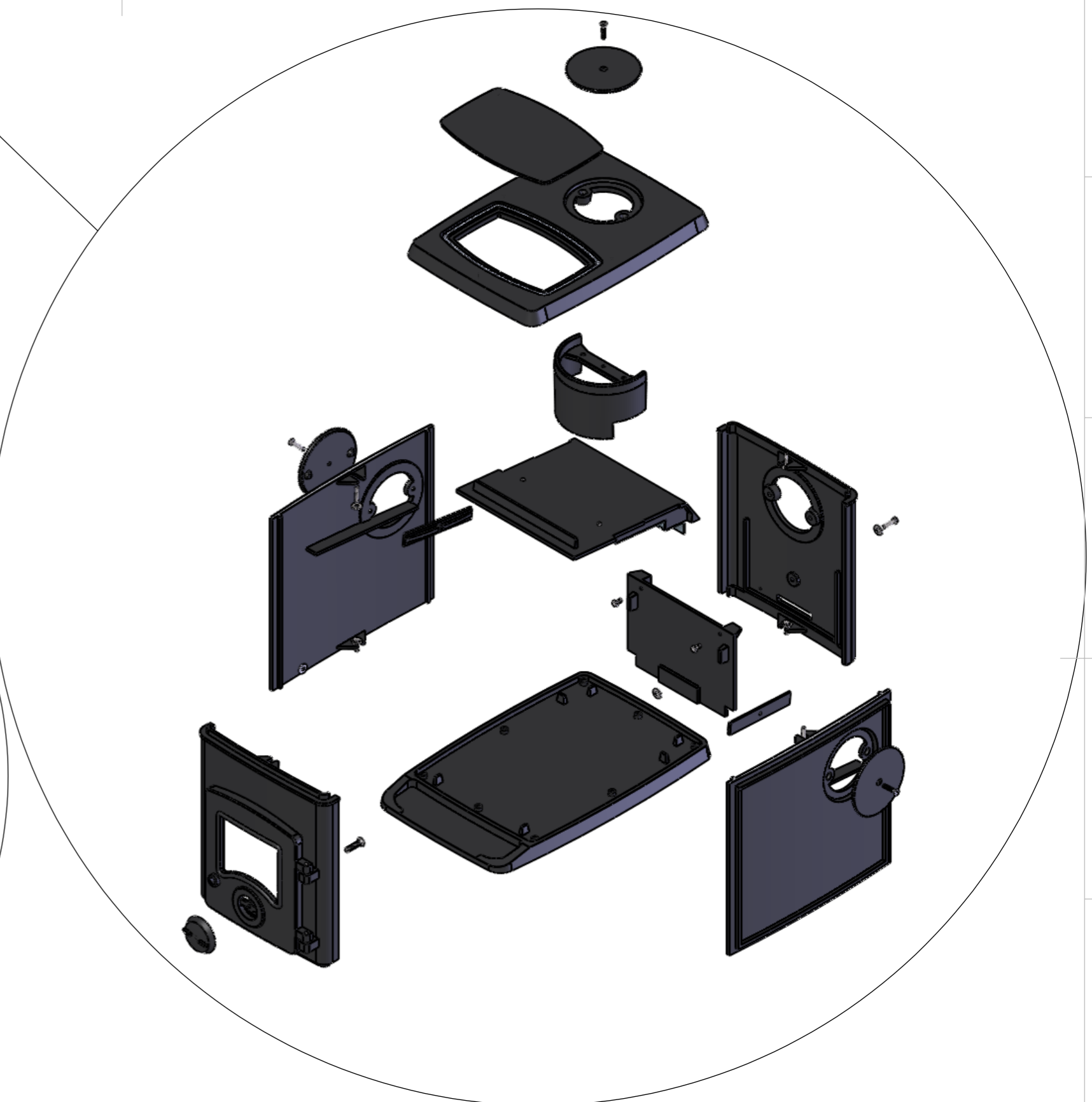
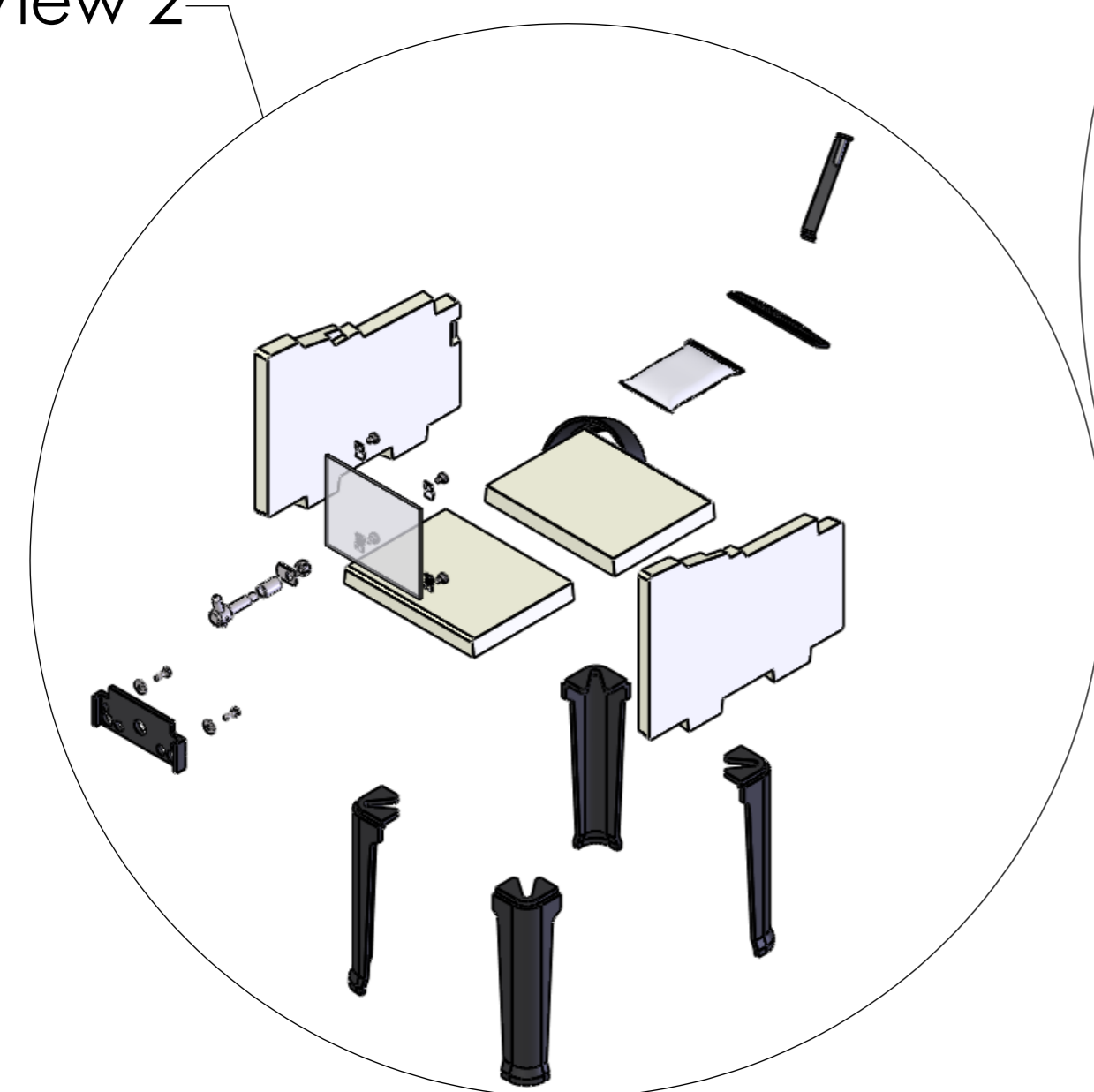


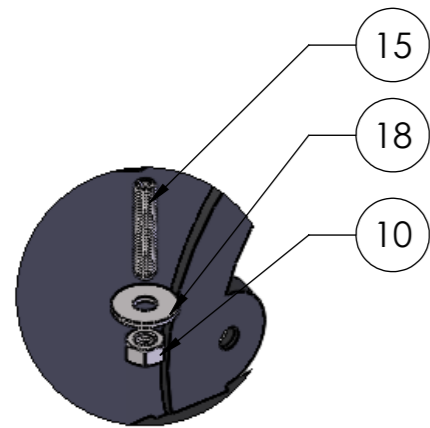
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View 1

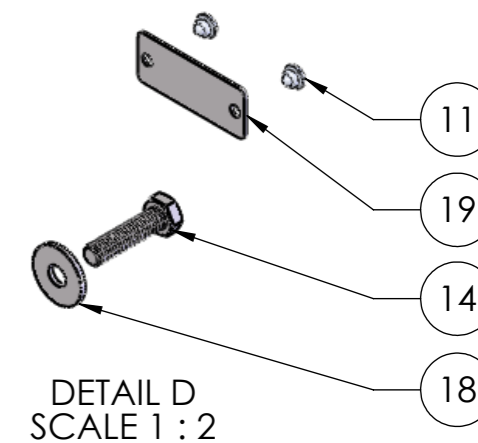
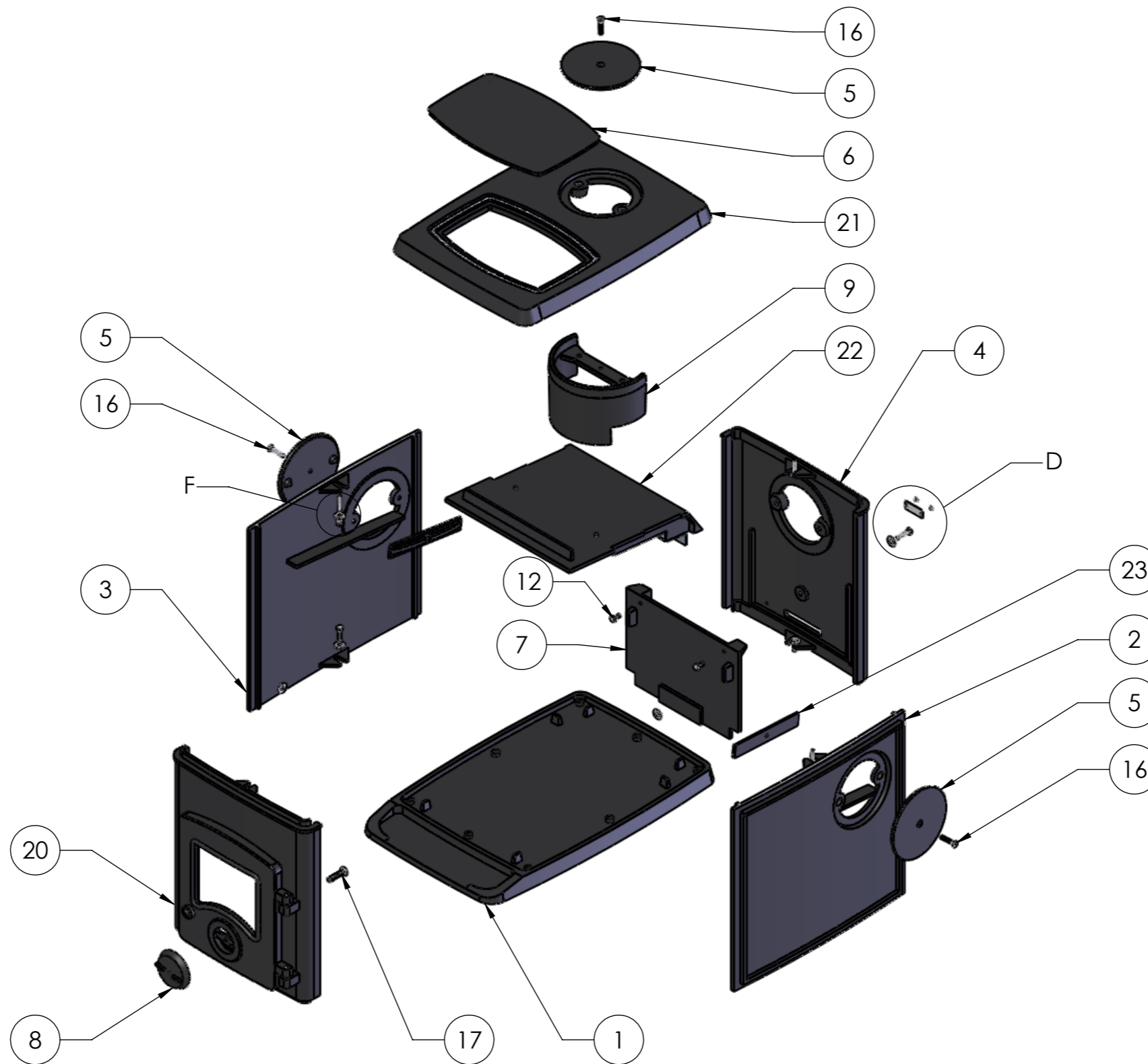
View 2



	Revision note:	Revision by:	Date:	Material:	
	Name: Orion ACR - stove Piecyk Orion ACR Orion	Created by: R.Sikorski Checked by: T.Ziótkowski Approved by: Ł.Keşy	21.03.2014 06.08.2014 07.08.2014	Weight (kg.): 77.53 Replace: Part number: SN-00000-013	Format: A3 Scale: 1:8 Sheet: 1 of 5 Revision: Q0
Nordpeis AS Gjellebekkstubben 11 N-3420 LIERSKOGEN, Norway					



DETAIL F
SCALE 1 : 2



DETAIL D
SCALE 1 : 2

23	20-05001-000 Smoke gap cover holder	2	pcs
22	SS-OR100-060 Pre-assembled Baffle plate set	1	pcs
21	SS-OR100-050 Pre-assembled Top set	1	pcs
20	SS-OR100-040 Pre-assembled Front set	1	pcs
19	22-SPEC0-009 Serial no. plate	1	pcs
18	21-50001-018 Washer fi6x18 Din 9021	12	pcs
17	21-40008-035 Screw M8x35 DIN 965	1	pcs
16	21-40005-030 Screw M6x30 Din 7991	3	pcs
15	21-40001-030 Set screw M6x30 Din 916	4	pcs
14	21-30004-025 Screw M6x25 Din 933	1	pcs
13	21-30004-020 Screw M6x20 Din 933	4	pcs
12	21-30004-012 Screw M6x12 Din 933	2	pcs
11	21-10001-326 Rivet 3.2x6 ISO 15983 A2-A2	2	pcs
10	21-00000-006 Nut M6 Din 934	4	pcs
9	20-04401-000 Smoke guiding tube Orion	1	pcs
8	20-04017-000 Draft control Orion	1	pcs
7	20-04012-000 Back chamber plate Orion	1	pcs
6	20-04011-000 Plate for cooking Orion	1	pcs
5	20-04009-000 Cover Orion	3	pcs
4	20-04005-000 Back plate Orion	1	pcs
3	20-04004-000 Left side plate Orion	1	pcs
2	20-04003-000 Right side plate Orion	1	pcs
1	20-04002-000 Bottom plate Orion	1	pcs
NUMBER	ELEMENT	QUANTITY	UNIT



Revision note:

Name:
Orion ACR - stove

Piecyk Orion ACR

Orion

Revision by:

Created by:

Checked by:

Approved by:

Date:

21.03.2014

06.08.2014

07.08.2014

Material:

Weight (kg.):

Replace:

Part number:

SN-00000-013

Format:

A3

Scale:

1:8

Sheet:

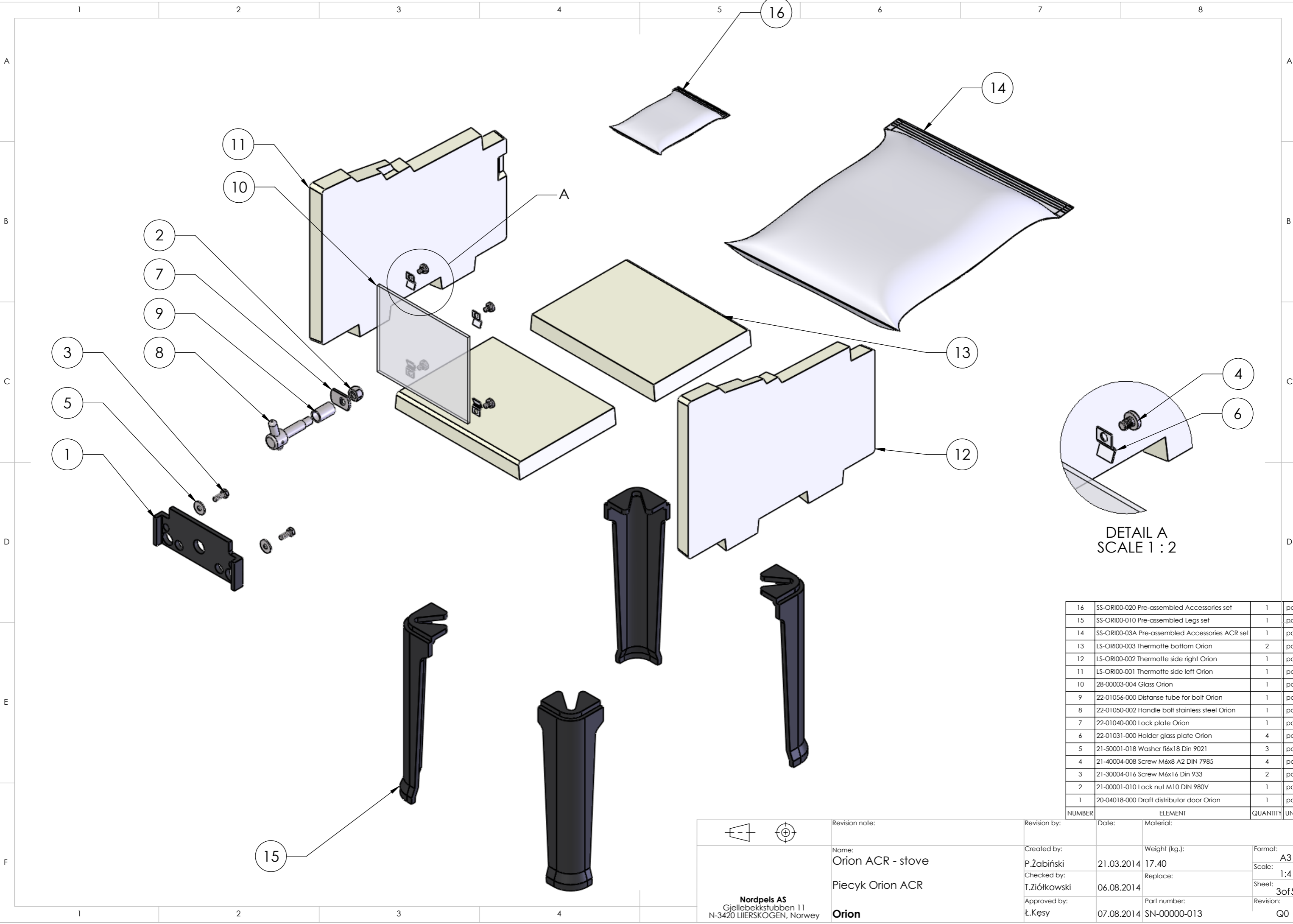
2 of 5

Revision:

Q0

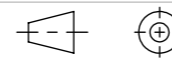
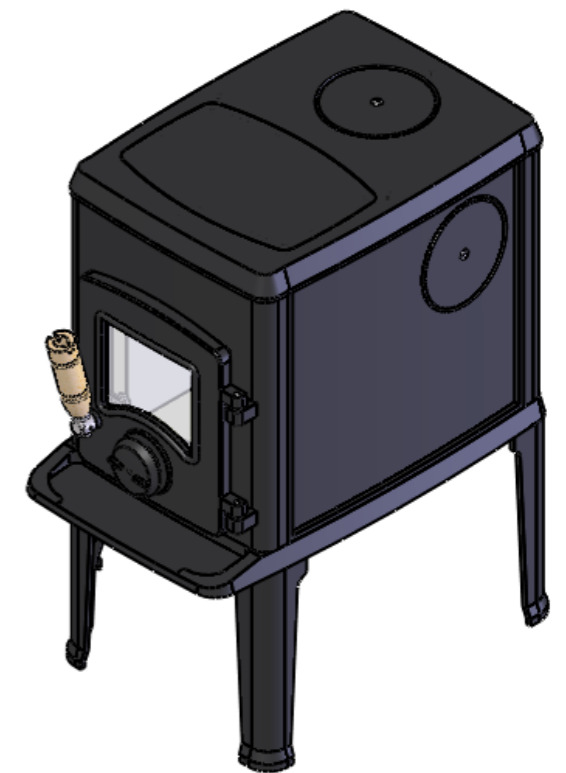
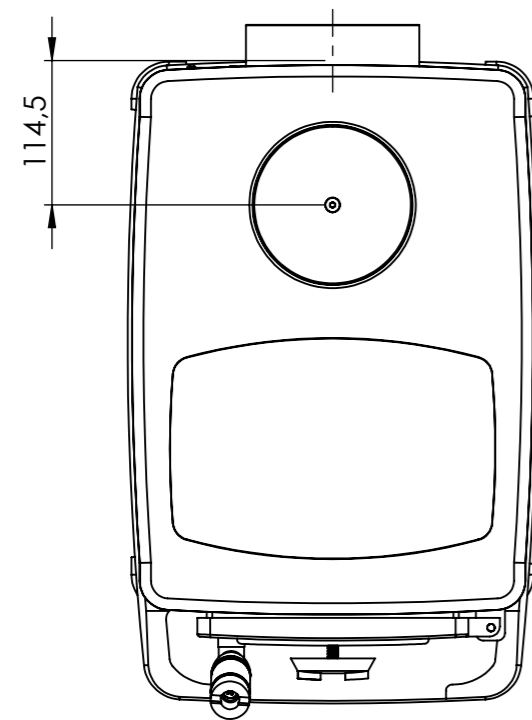
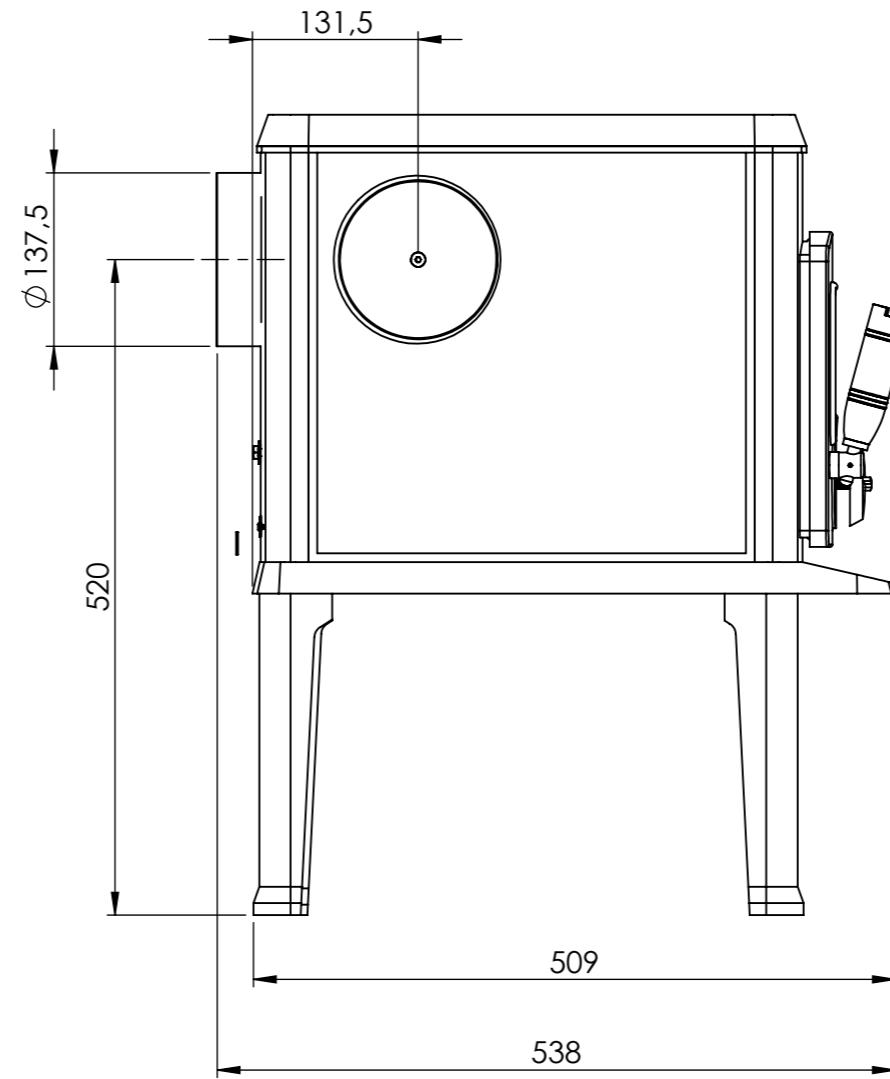
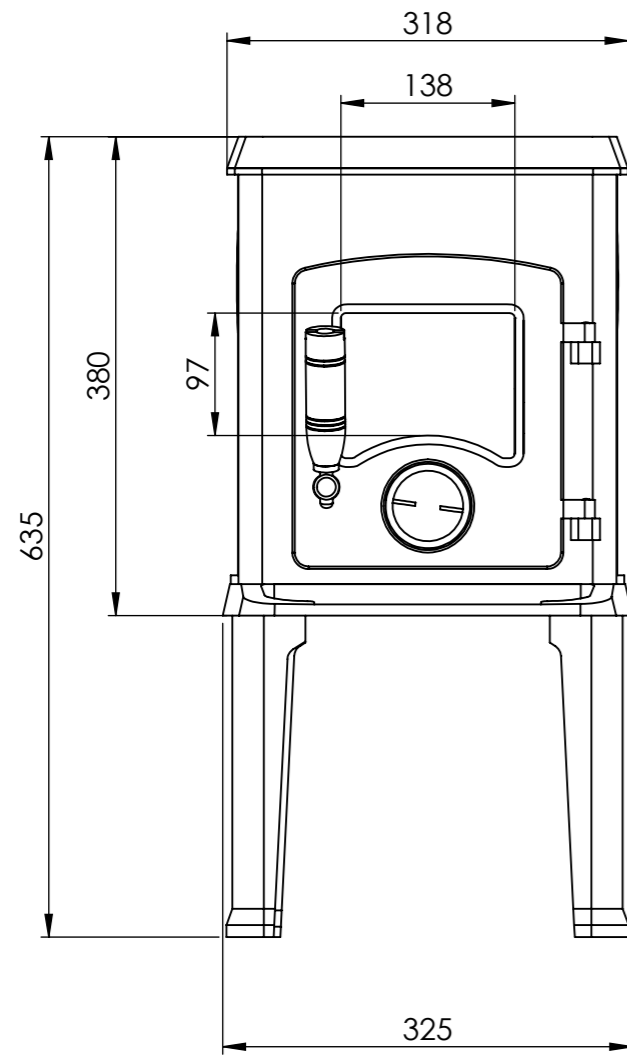
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16	SS-ORIO0-020 Pre-assembled Accessories set	1	pcs
15	SS-ORIO0-010 Pre-assembled Legs set	1	pcs
14	SS-ORIO0-03A Pre-assembled Accessories ACR set	1	pcs
13	LS-ORIO0-003 Thermotte bottom Orion	2	pcs
12	LS-ORIO0-002 Thermotte side right Orion	1	pcs
11	LS-ORIO0-001 Thermotte side left Orion	1	pcs
10	28-00003-004 Glass Orion	1	pcs
9	22-01056-000 Distanse tube for bolt Orion	1	pcs
8	22-01050-002 Handle bolt stainless steel Orion	1	pcs
7	22-01040-000 Lock plate Orion	1	pcs
6	22-01031-000 Holder glass plate Orion	4	pcs
5	21-50001-018 Washer f16x18 Din 9021	3	pcs
4	21-40004-008 Screw M6x8 A2 DIN 7985	4	pcs
3	21-30004-016 Screw M6x16 Din 933	2	pcs
2	21-00001-010 Lock nut M10 DIN 980V	1	pcs
1	20-04018-000 Draft distributor door Orion	1	pcs
NUMBER	ELEMENT	QUANTITY	UNIT

	Revision note:	Revision by:	Date:	Material:	
	Name: Orion ACR - stove Piecyk Orion ACR Orion	Created by: P.Żabiński	Date: 21.03.2014	Weight (kg.): 17.40	Format: A3
Nordpeis AS Gjellebekkstubben 11 N-3420 LIERSKOGEN, Norway	Checked by: T.Ziótkowski	Date: 06.08.2014	Replace:	Scale: 1:4	
	Approved by: Ł.Kęsy	Date: 07.08.2014	Part number: SN-00000-013	Sheet: 3of5	
				Revision: Q0	

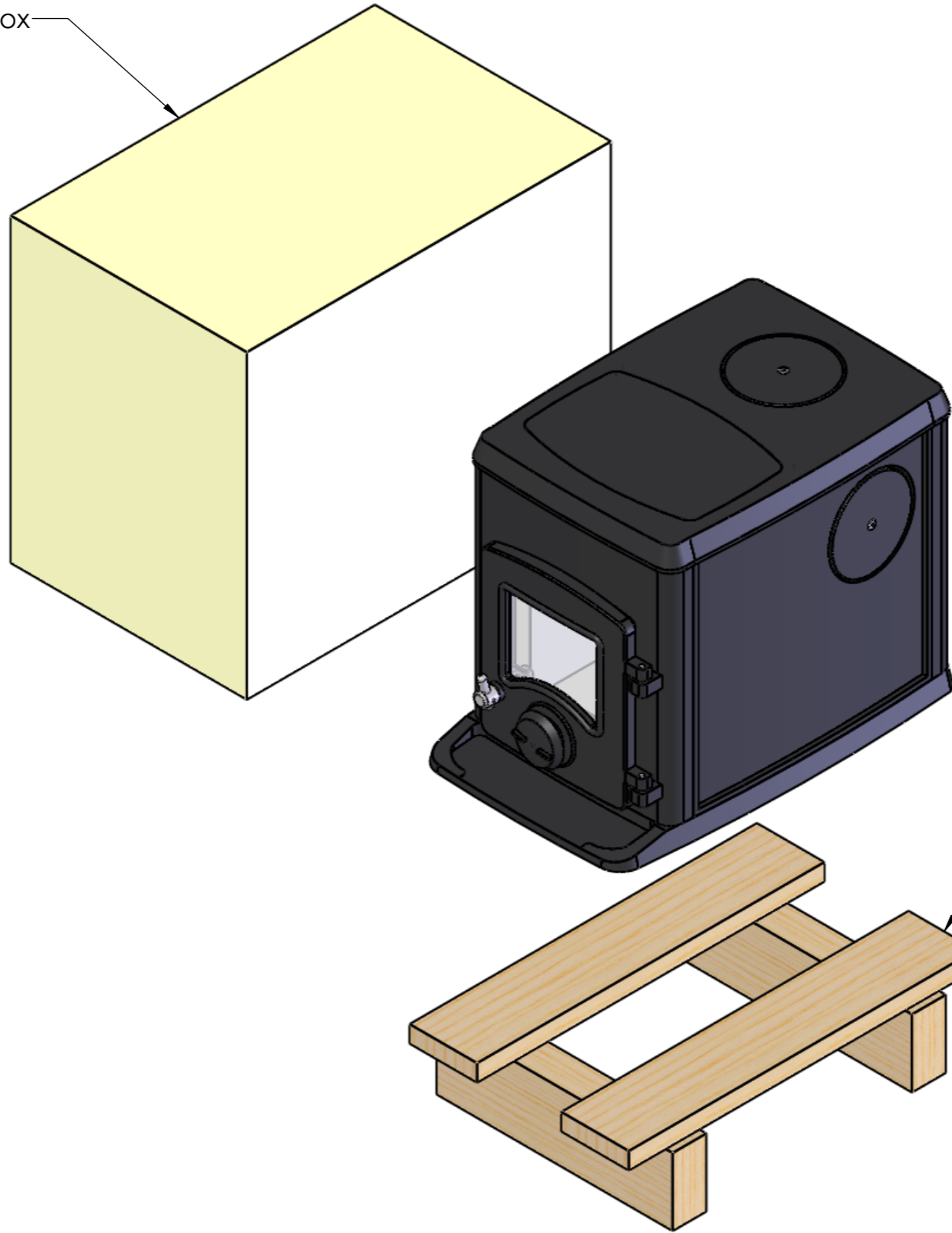


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Revision note:	Revision by:	Date:	Material:	Format:
Name: Orion ACR - stove	Created by: P.Żabiński	21.03.2014	Weight (kg.): 77.59	A3
Piecyk Orion ACR	Checked by: T.Ziótkowski	06.08.2014	Replace:	Scale: 1:6
Orion	Approved by: Ł.Kęsy	07.08.2014	Part number: SN-00000-013	Sheet: 4 of 5
				Revision: Q0

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24-00021-000 Orion box



PA-ORI00-020 Bottom pallet Orion

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	Revision note:	Revision by:	Date:	Material:	
	Name: Orion ACR - stove Piecuk Orion ACR	Created by: P.Żabiński	21.03.2014	Weight (kg.): 76.92	Format: A3
	Orion	Checked by: T.Ziótkowski	06.08.2014	Replace:	Scale: 1:6
		Approved by: Ł.Keşy	07.08.2014	Part number: SN-00000-013	Sheet: 5 of 5
Nordpeis AS Gjellebekkstubben 11 N-3420 LIERSKOGEN, Norway					Revision: Q0